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## 1 INTRODUCTION

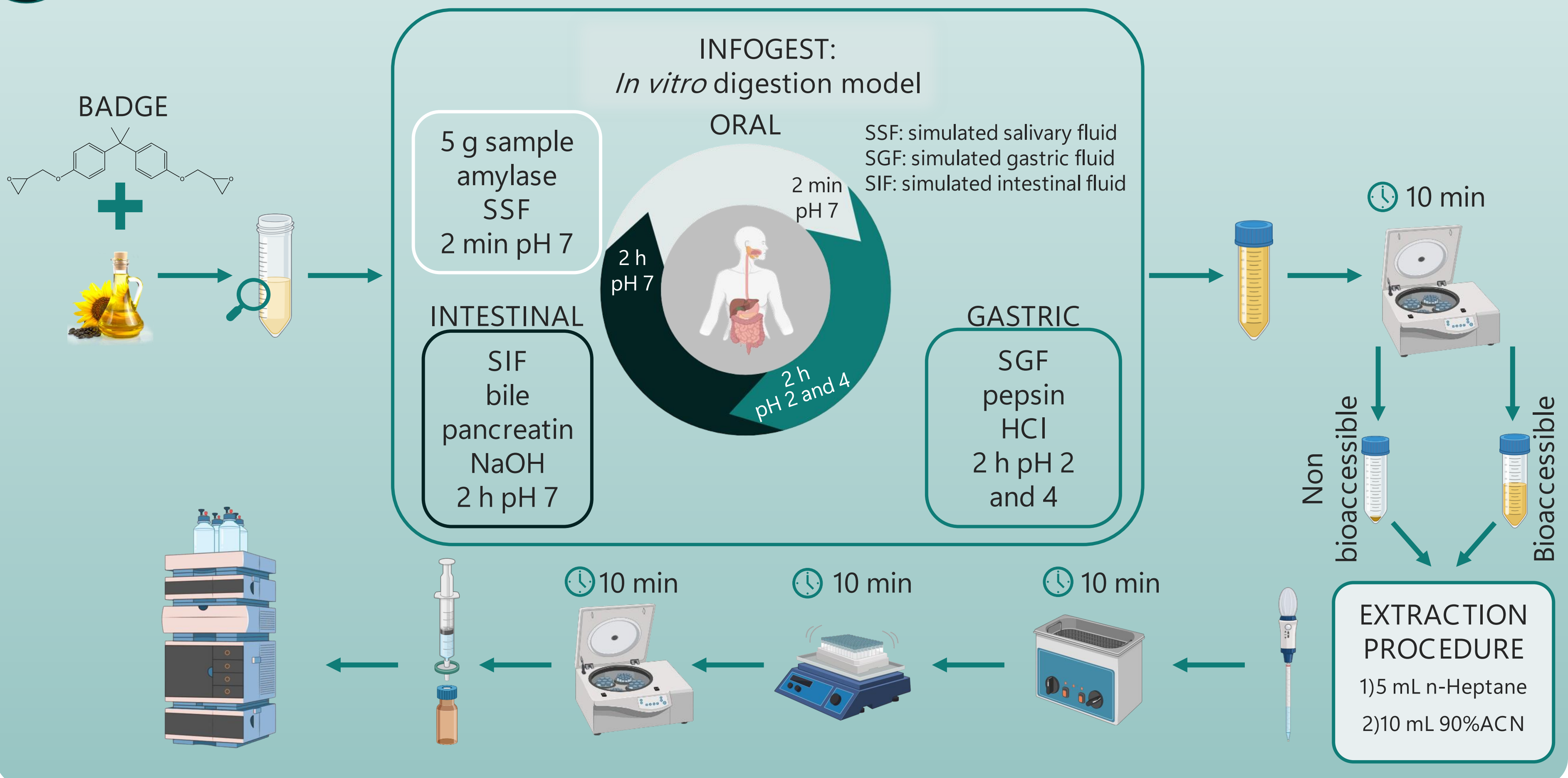
**Epoxy-based coatings** are applied to the inner surfaces of food and beverage metal cans. Bisphenol A diglycidyl ether (**BADGE**) is one of the substances most widely present in these coatings, and it is obtained by the reaction of bisphenol A (**BPA**) with epichlorohydrin [1]. During the polymerization process or when exposed to high temperatures, these chemicals present in food contact materials have the potential to **migrate** into the foodstuff [2].

Consumers' exposure to BADGE derivatives needs to be assessed, considering not just the total amount of contaminant present in the foodstuff but also the bioaccessible amount to be absorbed.

This work focuses on the determination of the chemical stability, solubility and **bioaccessibility** of BADGE using a validated *in vitro* gastrointestinal digestion protocol [3]. The main objective is to determine the influence of physiological variants, such as enzymes and pH values, on BADGE's bioaccessibility.



## 2 MATERIAL AND METHODS



## 3 RESULTS AND DISCUSSION

**Table 1. Optimized chromatographic conditions**

|                                  |  |
|----------------------------------|--|
| <b>Chromatograph</b>             | Agilent HPLC system 1100 HP with FLD detector        |
| <b>Column</b>                    | PhenoSphere 3 µm ODS(2) 80 Å, LC Column 150 x 4.6 mm |
| <b>Mobile phase</b>              | Water and acetonitrile                               |
| <b>Flow rate</b>                 | 1 mL/min   |
| <b>Injection volume</b>          | 10 µL  |
| <b>Run length</b>                | 26 minutes   |
| <b>Post-time</b>                 | 5 minutes  |
| <b>Detector wavelength (FLD)</b> | Excitation: 225 nm<br>Emission: 305 nm               |
| <b>Column temperature</b>        | 25 °C  |

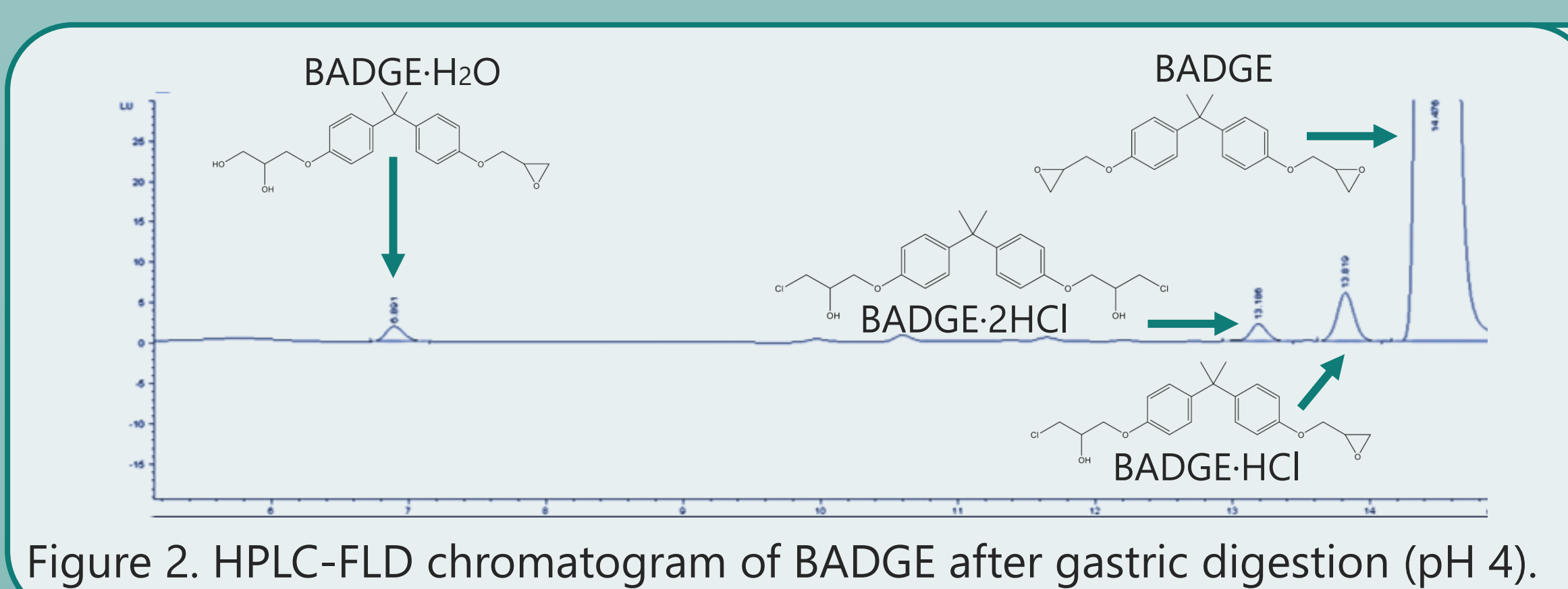


Figure 2. HPLC-FLD chromatogram of BADGE after gastric digestion (pH 4).

**Table 2. Chemical structure of BADGE and derivatives**

|   |                            |  |
|---|----------------------------|--|
| 1 | BADGE-2H <sub>2</sub> O    |  |
| 2 | BADGE-HCl-H <sub>2</sub> O |  |
| 3 | BPA                        |  |
| 4 | BADGE-H <sub>2</sub> O     |  |
| 5 | BADGE-2HCl                 |  |
| 6 | BADGE-HCl                  |  |
| 7 | BADGE                      |  |
| 8 | CicloDiBADGE               |  |

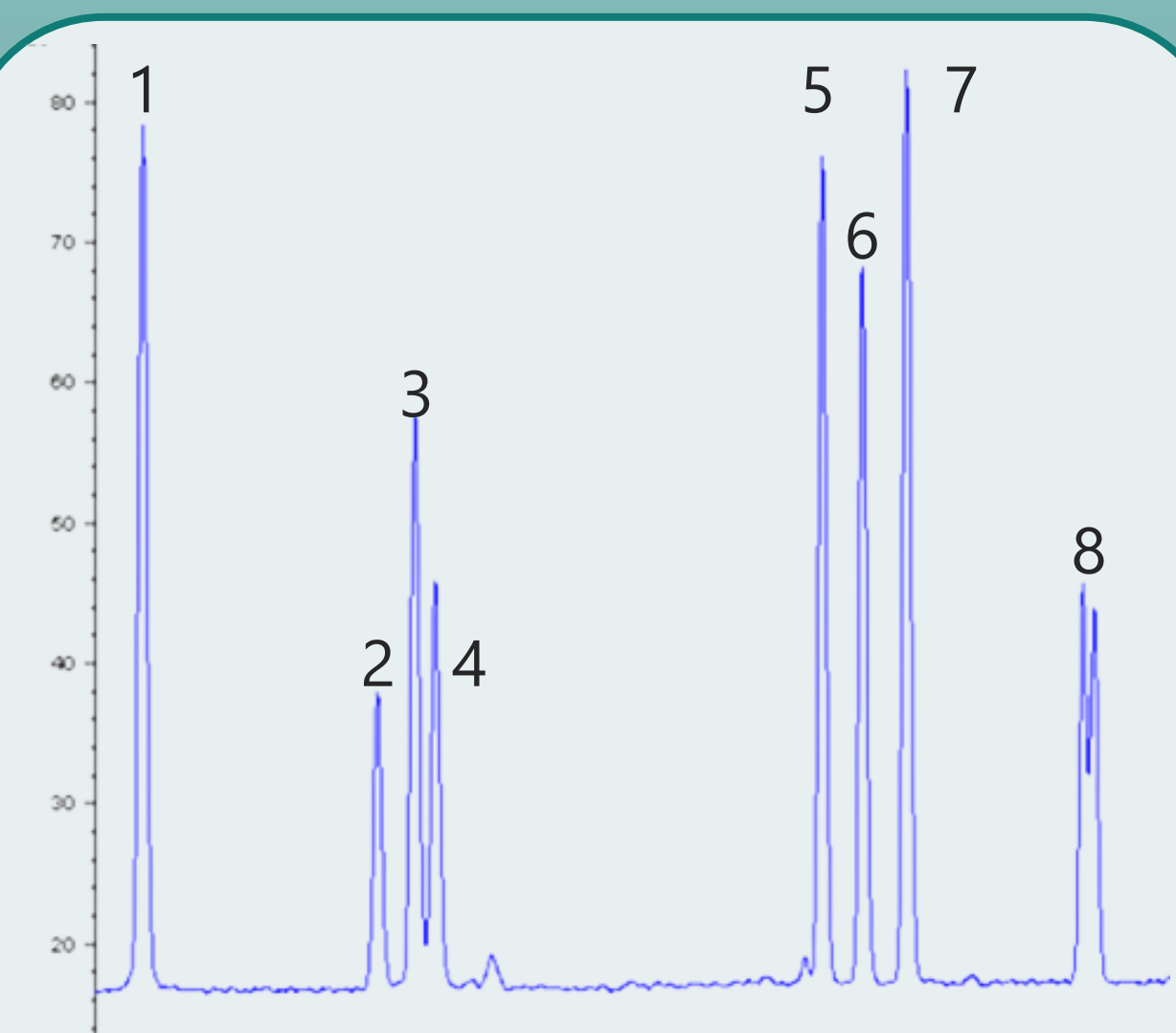


Figure 1. HPLC-FLD chromatogram of BADGE's derivatives.

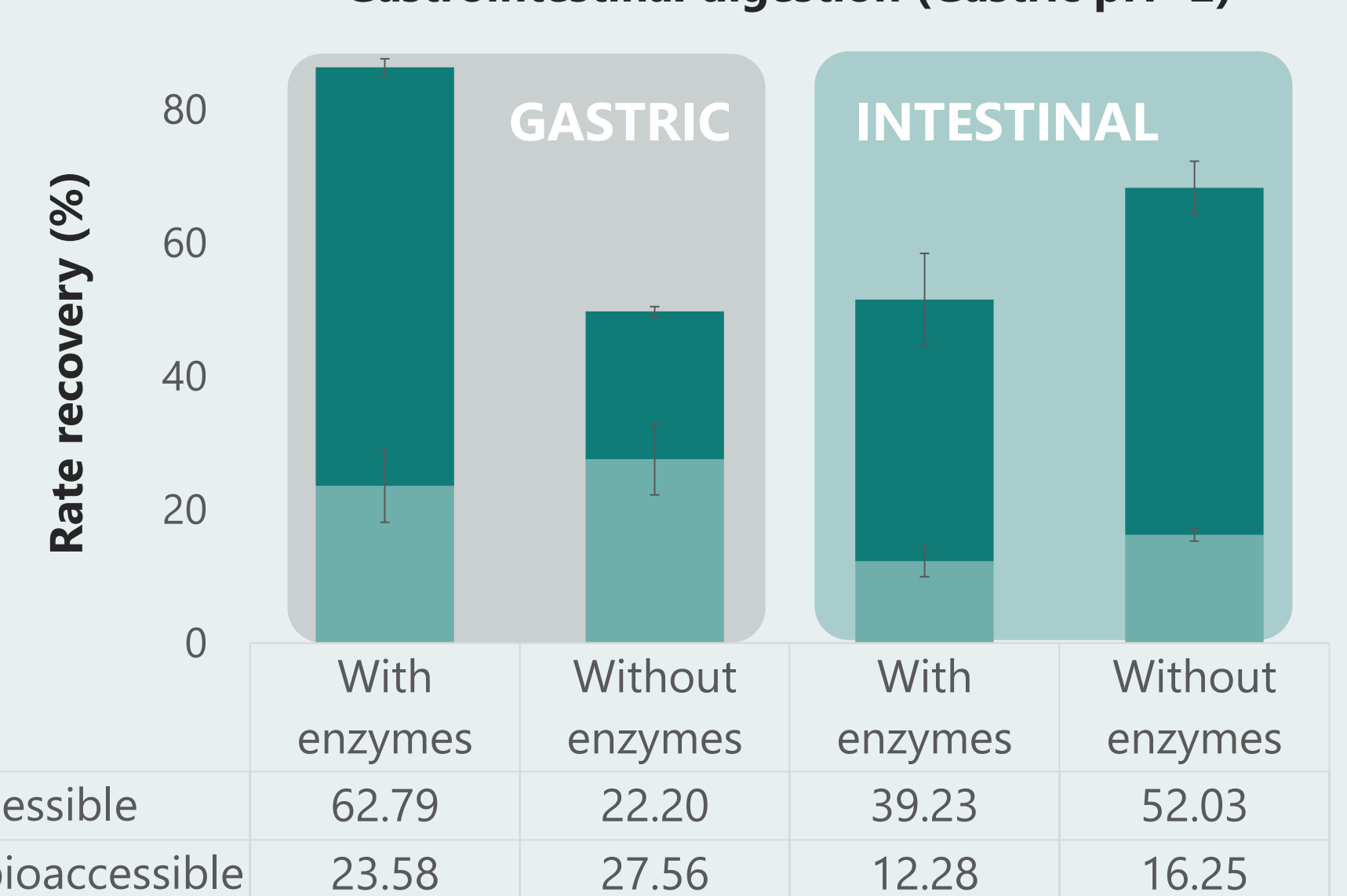
**pH 2:**  
The presence of enzymes increases BADGE's solubility in the gastric phase. The solubility decreases in the intestinal phase with a final bioaccessibility of 39.2%.

Considering the pH effect, in absence of enzymes, higher pH values results in greater solubility of BADGE in the intestinal phase.

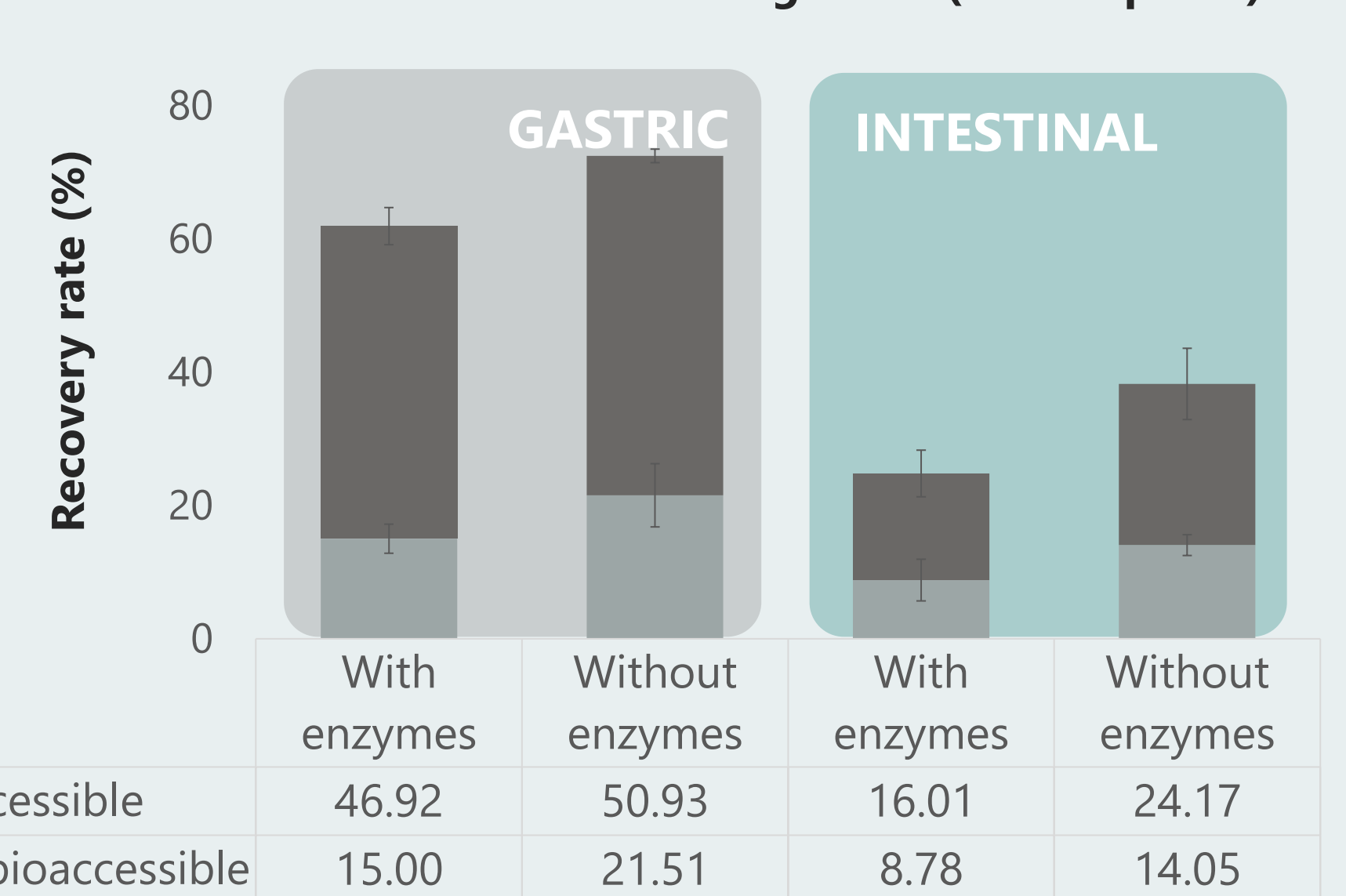
**pH 4:**  
The bioaccessibility of BADGE decreases significantly at intestinal level after complete digestion.

The contaminant is more soluble at gastric level, showing an inferior bioaccessibility than the obtained at pH 2.

**Gastrointestinal digestion (Gastric pH=2)**

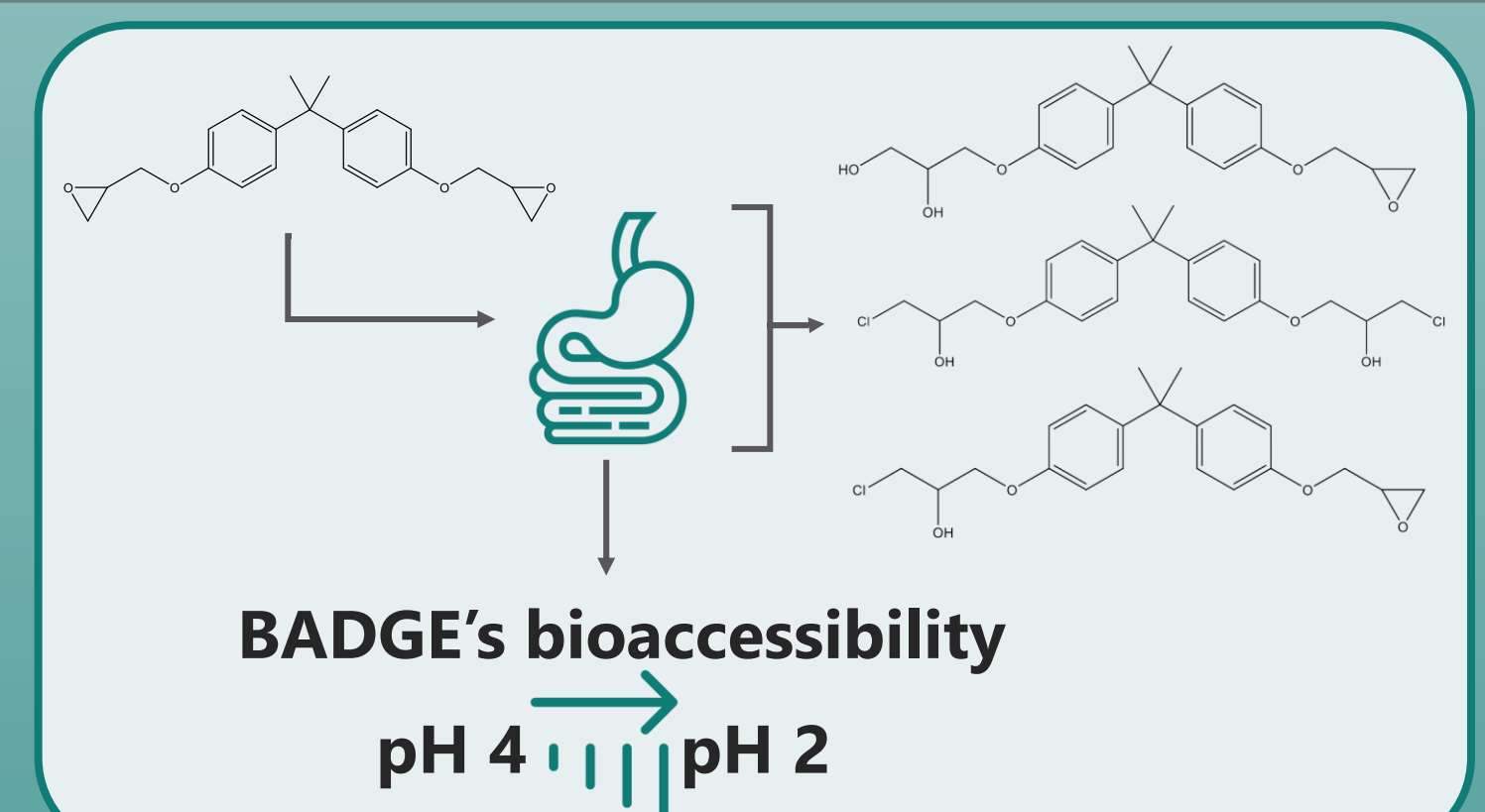


**Gastrointestinal digestion (Gastric pH=4)**



## 4 CONCLUSIONS

- Based on chromatographic profiles, we observed the transformation of BADGE into chlorohydrin and hydrolysis derivatives during the gastric phase at both studied pH values. The molecules that have been identified are BADGE-H<sub>2</sub>O, BADGE-2HCl and BADGE-HCl.
- The solubility of BADGE is affected by the different pH values and this impacts on the final bioaccessibility, that varies from **39,23%** at pH 2 to **16,01 %** at pH 4. Therefore, individuals with high pH values, such as elderly and children, are less exposed to these contaminants.
- The presence of enzymes affects BADGE's bioaccessibility at both pH values due to the interactions between them and the conditions needed for the optimal activity of the enzymes.
- Further research should be carried out to study different pH conditions and evaluate the effect of other food matrices on the BADGE-related compounds formation during gastrointestinal digestion with potential toxicity.



## 5 REFERENCES

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- [2] Lestido-Cardama A, Sendón R, Bustos J, Nieto MT, Paseiro-Losada P, Rodríguez-Bernaldo de Quirós A. *Co23mpr. Rev. Food. Sci. Food. Saf.*, 2022, 21(4), 3558-611
- [3] Minekus M, et al. (2014). *Food & function*, 5, 1113-1124

## 6 ACKNOWLEDGEMENTS

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